

Date: Thursday, 3/30/2006 10:07:15 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LOCK CHANNEL		
Job Number	: 26457					
Estimate Number	: 10358					
P.O. Number	: N/A		Part Number	: D2345		
This Issue	: 3/30/2006	S.O. No. : N/A	Drawing Number	: D2345 REV.A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: N/A		Material	: N/A		
Written By	: <i>See J. Comment below</i>		Due Date	: 4/10/2006		
Checked & Approved By	: <i>J. 06.03.03</i>		Qty:	10	Um:	Each
Comment	: Est.RevB 09.05.31 Re-format DM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: <i>00000926</i> <i>06/04/03</i>	
	E-mail or Ship DXF file to vendor	
	Laser cut flat pattern as per Dwg D2345	
	Possible supplier: Ind. Laser	
	Material realease note is required.	
2.0	D2345F	Lock Channel
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)	
	Lock Channel	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached	<i>06/04/18 10</i>
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	<i>06.04.10 (0)</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary.	<i>06/04/04 (0)</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/05/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/30/2006 10:07:15 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK CHANNEL

Job Number: 26457

Part Number: D2345

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



PTO

Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

SB 06/05/02

9

7.0 QC5 INSPECT WORK TO CURRENT STEP



PTO

Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST40

SL 06/05/02 9

PTO

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SL 06/05/02 9

PTO

Job Completion



U 06/05/04

PTO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

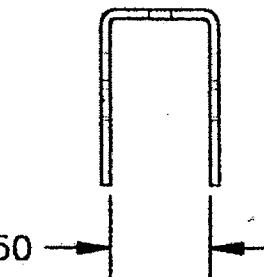
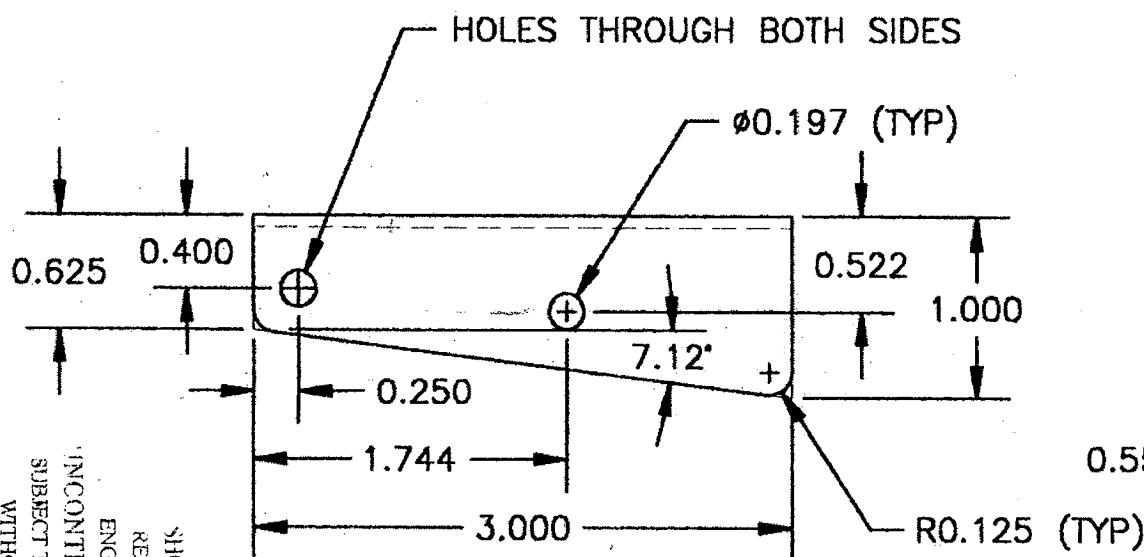
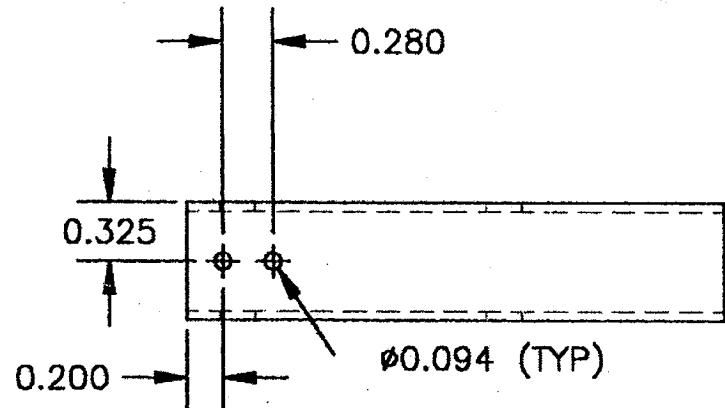
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/05/02	6	I part was out of tolerance	AB 06/05/02	Scrap + destroy	SB 06/05/02	✓ 06/05/02	AB 06/05/02	✓ 06/05/02

NOTE: Date & initial all entries

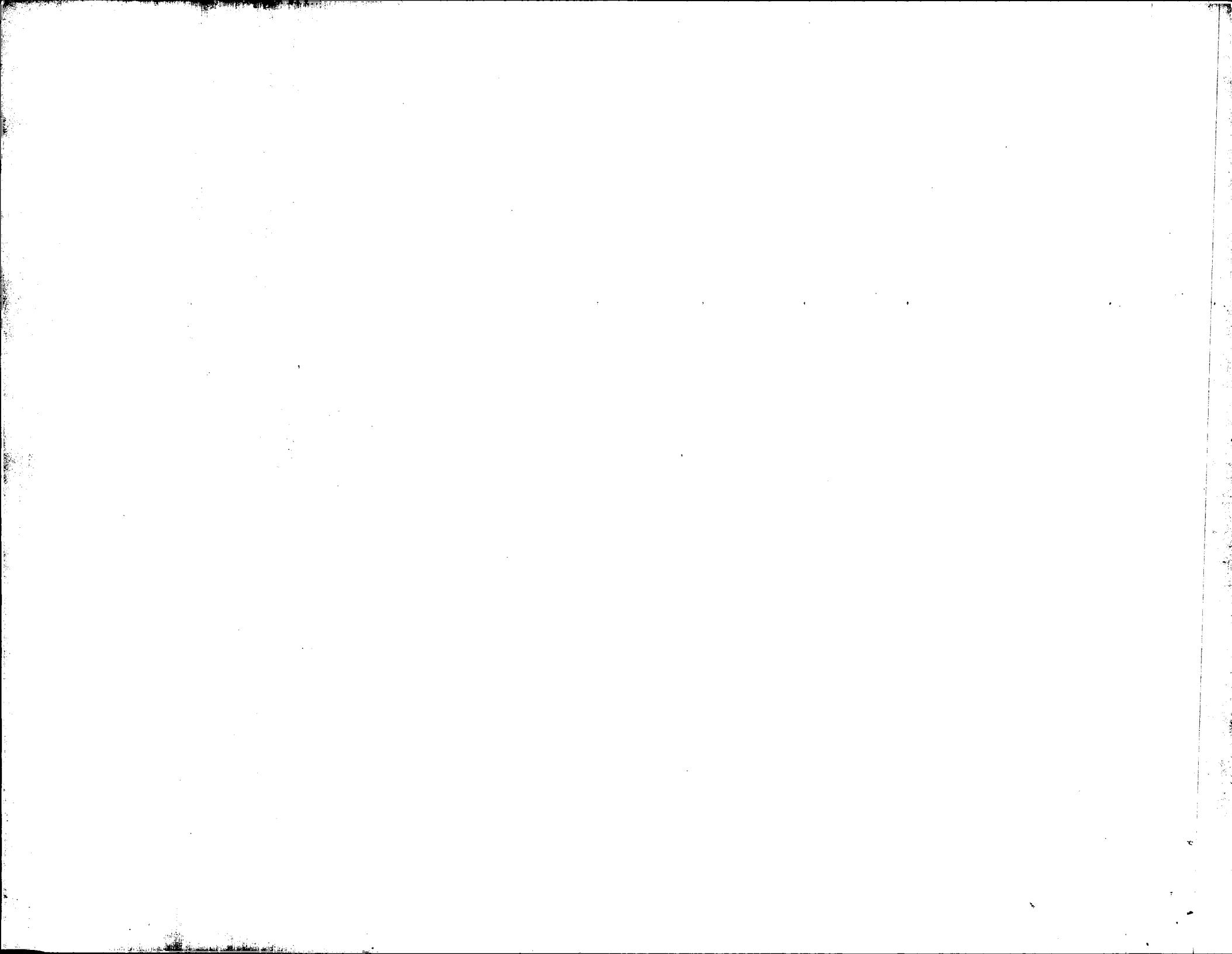
**DART**

DESIGNER B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHEKED B. S.	APPROVED <i>[Signature]</i>	DRAWING NO. D2345
DATE 95:02:21	TITLE LOCK CHANNEL	REV. A SHEET 1 OF 2 SCALE 1:1

**RELEASED**  
Ratkoz RC

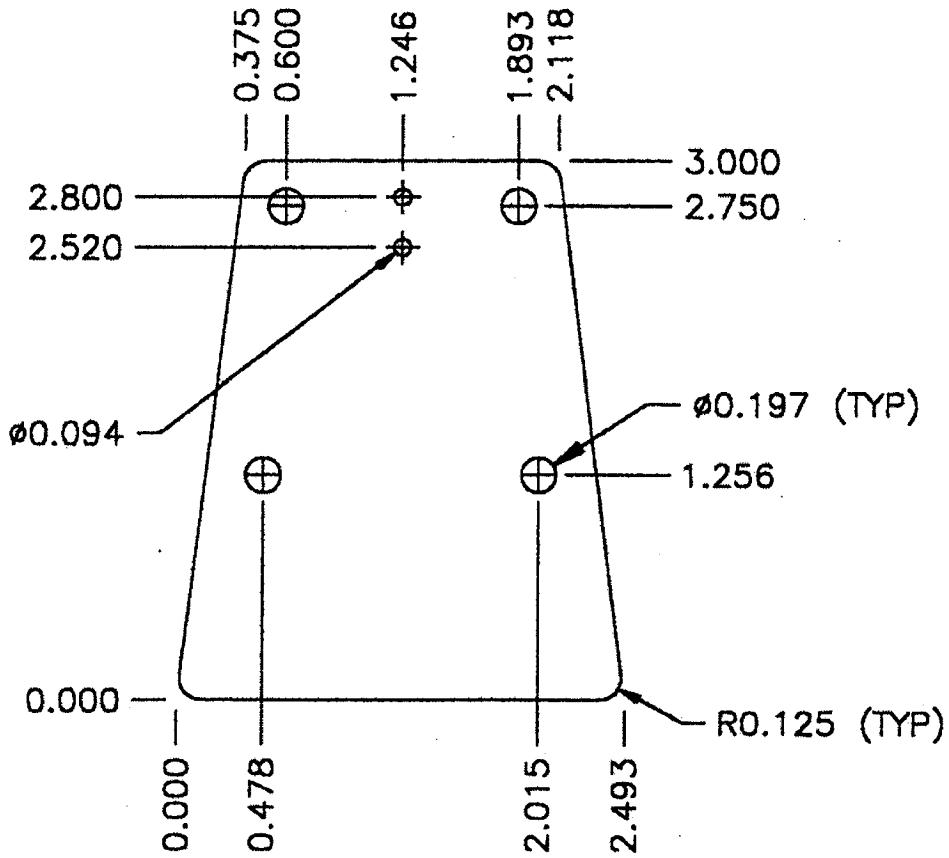
MATERIAL: 304/316 SS 0.050 THICK  
BEND RADIUS: 0.032

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RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
26457



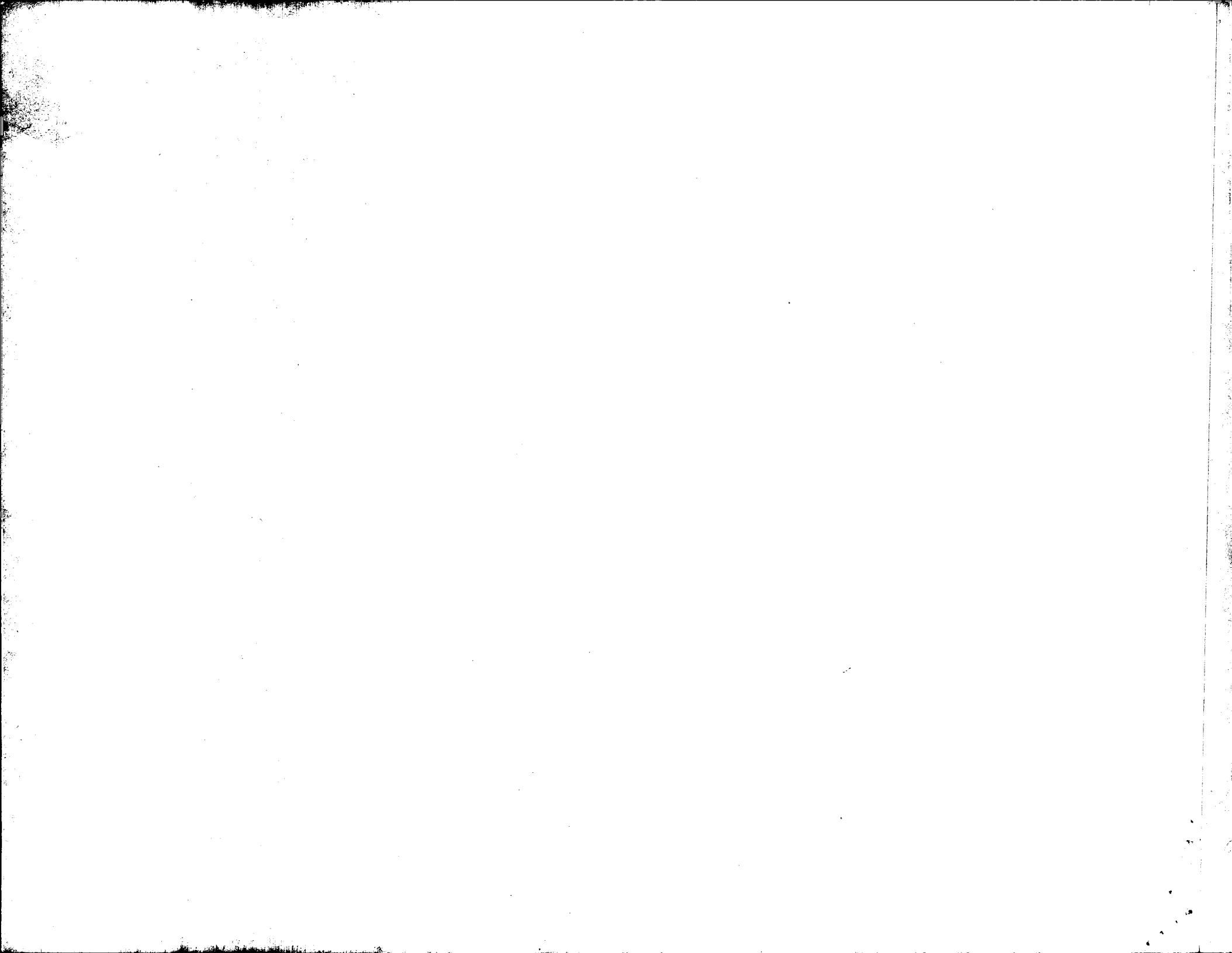
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DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>GW</i>	DRAWING NO. D2345	REV. A SHEET 2 OF 2
DATE 95:02:21		TITLE LOCK CHANNEL	SCALE 1:1

**RELEASED**  
(20.06.02 KE)

D2345 FLAT PATTERN  
MATERIAL: 304/316 SS 0.050 THICK

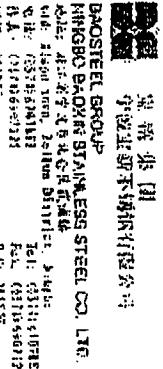
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SUBJECT TO AMENDMENT  
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WORK ORDER  
NO. 26457



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INSPECTION CERTIFICATE 檢查證明書



No.	Age	Sex	Type	Tensile Test	Tensile Strength	Elongation	Mark	HRS	100 P.	Spool Test	
										Mark	Test
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2	47	MEN.	52	54	52	80					
3	47	MEN.	52	54	52	80					
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To regular variety, the above characters are true and correct except certain  
Magenta Eosin Stainings, New Eng., Ind., Worcester Group.

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